

ULTRAVAC 80

strip material

COMPOSITION (in wt%)

80 Ni – 5 Mo – bal. Fe
 ASTM A 753 Alloy 4
 IEC 60404-8-6 E11
 DIN 17405 (1979) RNi2 / RNi5

PRODUCT DESCRIPTION

ULTRAVAC® 80 can be seen as the copper-free variant of the high permeability 80 % NiFe alloy MUMETALL® with very similar technological properties and application profile. It exhibits very high maximum magnetic permeability paired with a very low coercivity and can be optimized with regards to its permeability at low magnetic fields through a tempering after heat treatment. Due to its composition ULTRAVAC 80 complies with ASTM A 753 Alloy 4 and is particularly used in applications that demand copper-free components.

MAIN PROPERTIES

- Saturation induction $J_S = 0.75$ T
- Low coercivity $H_C = 0.6$ A/m
- High initial permeability after tempering $\mu_{0.1 \text{ A/m}} = 90,000$

TYPICAL APPLICATIONS

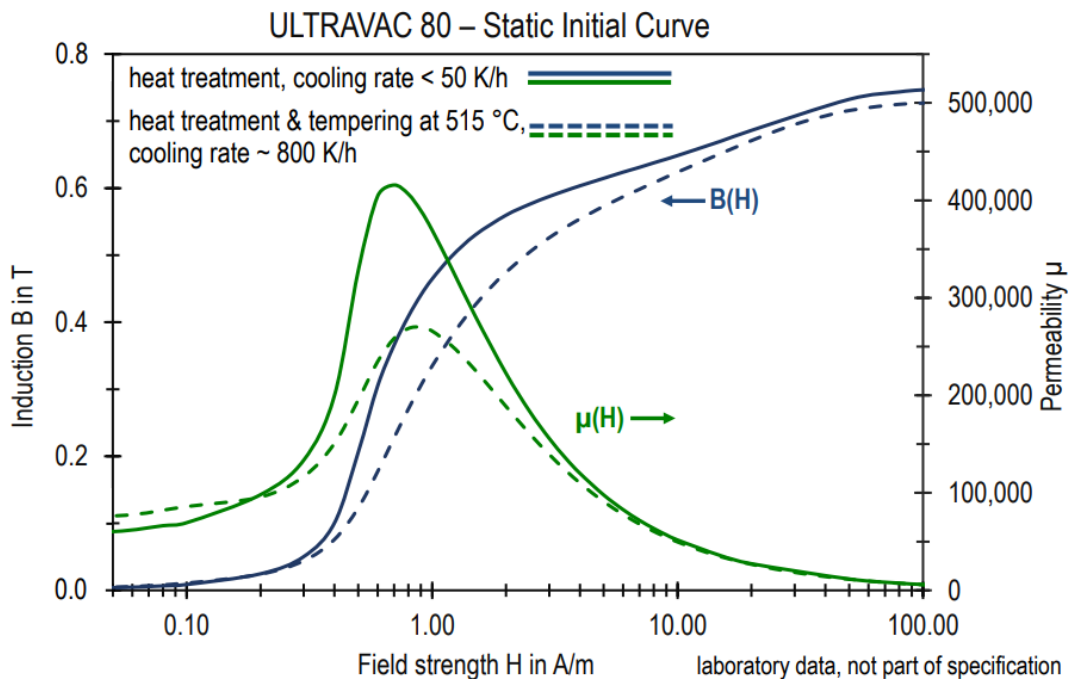
Magnetic shielding, high sensitivity current sensors, relay parts for residual current devices, transformer cores

FORMS OF SUPPLY

- Strip material, thickness 0.025 – 2 mm, width ≤ 305 mm
- Stamped parts, laminations, and laminated assemblies

Other dimensions and tolerances upon request.

For solid material and wire, see brochure ULTRAVAC 80 D.



STRIP MATERIAL 0.35 mm – TYPICAL VALUES

PHYSICAL PROPERTIES	Unit	
Mass density ρ	g/cm ³	8.7
Thermal conductivity (25 °C) λ	W/(m·K)	18 – 20
Thermal expansion coefficient (20 – 100 °C) α	10 ⁻⁶ /K	13.5
Electrical resistivity ρ_e	$\mu\Omega\text{m}$	0.6

STATIC MAGNETIC PROPERTIES		After heat treatment with cooling rate 50 K/h	After heat treatment & tempering with recommended conditions
Coercivity H_C	A/m	0.6	
Saturation polarization J_S	T	0.75	
Saturation magnetization B_S at $H = 40$ kA/m	T	0.80	
Maximum permeability μ_{\max}		400,000	240,000
Initial permeability $\mu_{0.1 A/m}$		65,000	90,000
Magnetostriction constant λ_s	ppm	~ 1	
Curie temperature T_C	°C	370	

MECHANICAL PROPERTIES (after recommended heat treatment)		
Young's modulus E	GPa	190
Yield strength $R_{p0.2}$	MPa	150
Hardness	HV	105

MECHANICAL PROPERTIES (delivery state)		cold rolled	soft annealed
Yield strength $R_{p0.2}$	MPa	1,250	290
Tensile strength R_m	MPa	1,290	660
Elongation A	%	1	30
Hardness	HV	350	150

RECOMMENDED PARAMETERS FOR HEAT TREATMENT		
Atmosphere		hydrogen
Temperature	°C	1,150
Annealing time	h	5
Cooling rate	K/h	50 – 300

RECOMMENDED PARAMETERS FOR OPTIONAL TEMPERING AFTER HEAT TREATMENT		
Atmosphere		hydrogen
Tempering temperature	°C	515
Tempering cooling rate	K/h	≥ 800

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